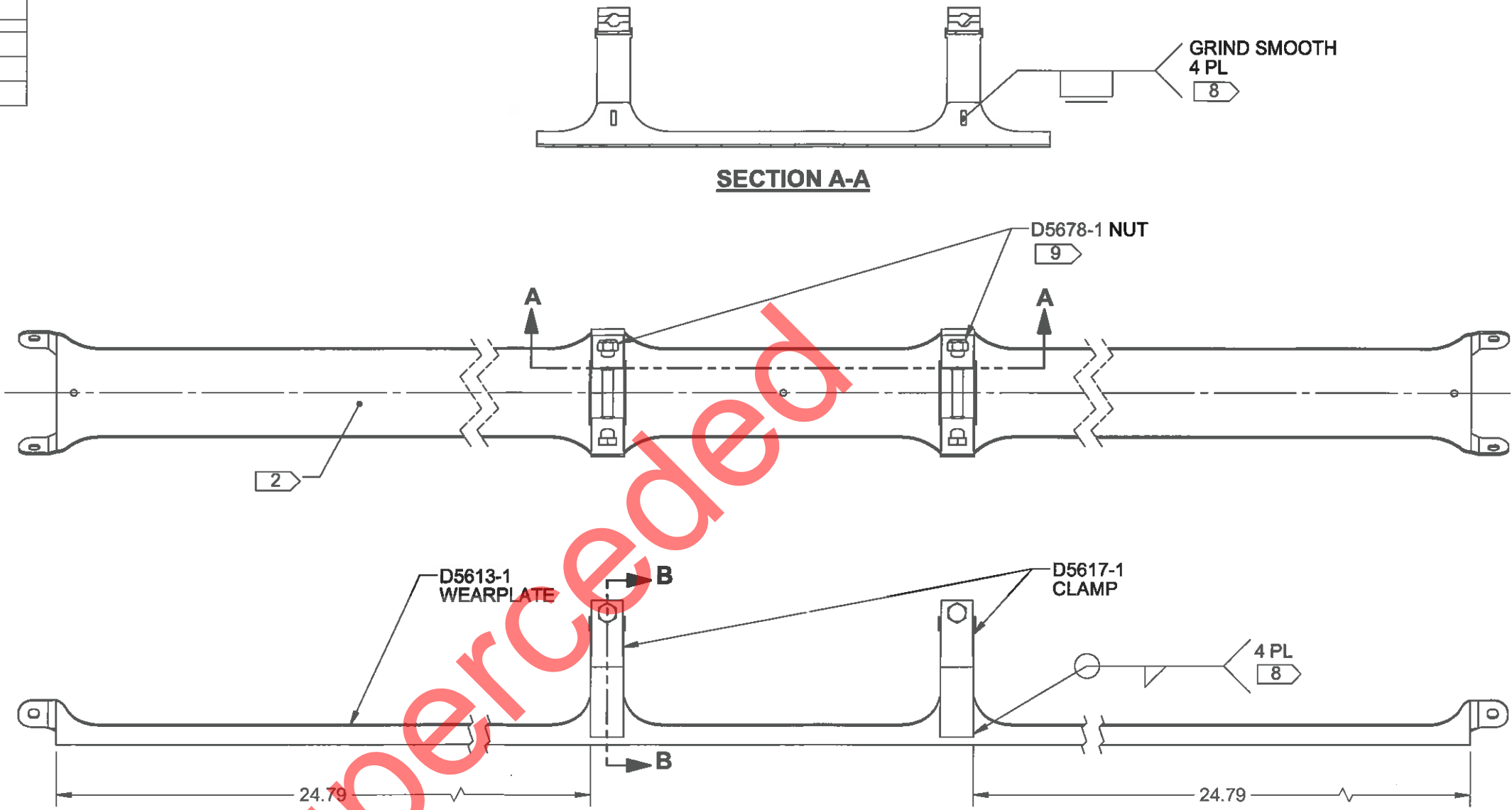


QTY -041	P/N	DESCRIPTION
X	D5613-041	WEARPLATE ASSEMBLY
1	D5613-1	WEARPLATE
2	D5617-1	CLAMP
2	D5678-1	NUT



SECTION B-B
SCALE 2X, 2 PL

RELEASED
2018 NOV 12
ECN 18-837

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5613-041" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.93 lbs
 - 8) WELD PER DART QSI 004
 - 9) INSTALL HAND TIGHT ONLY

APPROVED

A	NEW ISSUE	ZF	18.09.17
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5613	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
DATE	18.09.17	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D

C

B

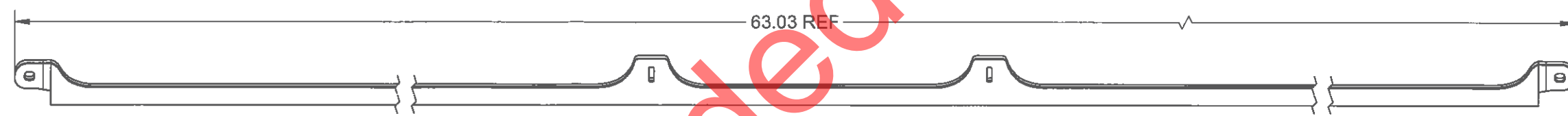
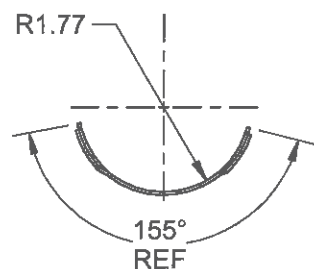
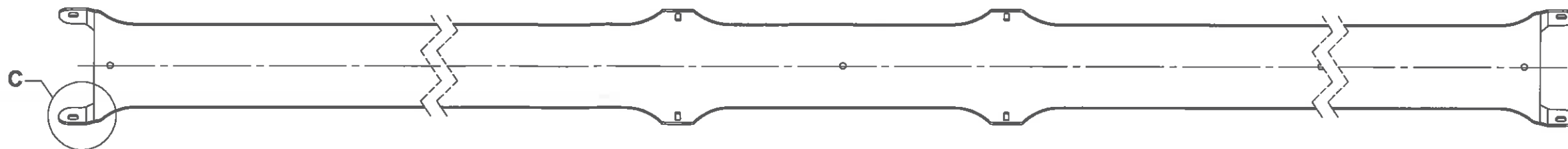
A

D

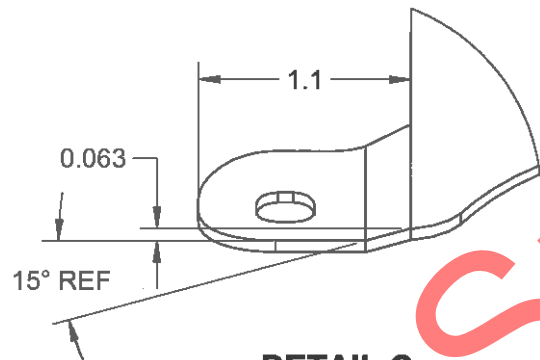
C

B

A



D5613-1 WEARPLATE



DETAIL C
(JOGGLE DETAIL)
SCALE 4X, 4 PL

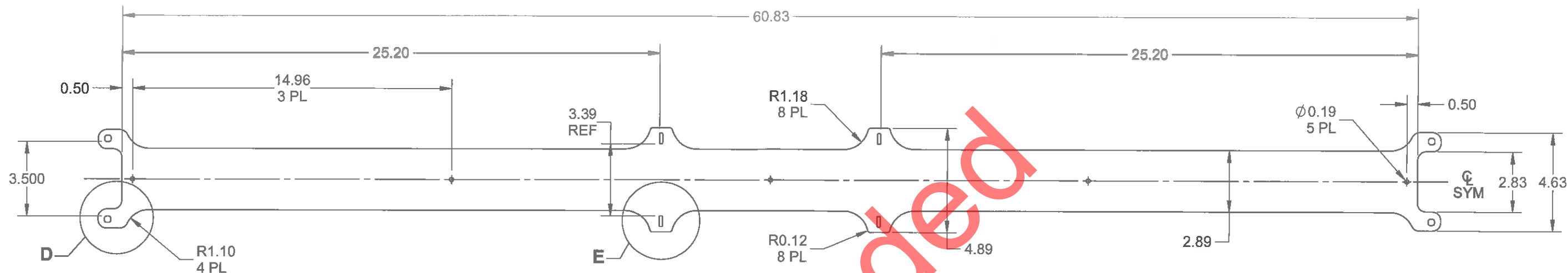
RELEASED
2018 NOV 12

- NOTES:
- 1) MATERIAL: MAKE FROM D5613-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.37 lbs

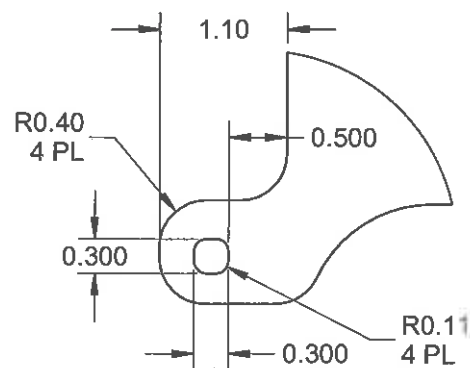
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DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5613	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
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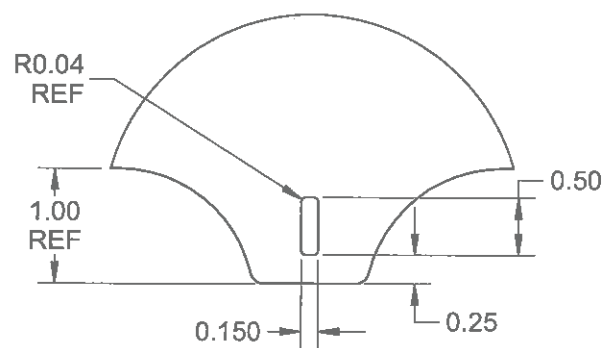
D
C
B
A



D5613-1F FLAT PATTERN



DETAIL D
SCALE 3X, 4 PL



DETAIL E
SCALE 3X, 4 PL

NOTES:

- 1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.37 lbs
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5613-1F-REVA.DXF"

RELEASED
2018 NOV 12

APPROVED

DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5613	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
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